



Partnership for Improved

Residential Construction



Cost-Effective, Energy-Efficient Home Improvements for Florida Homes

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Research Sponsors

- U.S. Department of Energy,
Building America Program (BA)
 - National Renewable Energy Lab (NREL)
 - Pacific Northwest National Lab (PNNL)



Buildings Research

- 30+ Years High Performance Residential Construction
- Building America Research Partners
 - Developers, Builders, Suppliers, Designers, State & National Laboratories, Municipalities, Utilities
- Flexible Residential Test Facility
 - Evaluate systems and house enclosure changes



Special Thanks To...

- Collaborators and Partners

- Florida Local Government Housing Entities

- Sarasota County and the City of Sarasota, Volusia County, Brevard County, City of Melbourne, City of Palm Bay, City of Lakeland, Orange County

- Non-profit Housing providers

- Florida: Sarasota Housing Trust, Newtown Housing Trust, and Habitat for Humanity Affiliates in Brevard, Lake Sumter, Leesburg, Palm Beach & Sarasota Counties
- Alabama: Mobile & Birmingham



Research Objectives

- Identify Pathways for Achieving High Performance Renovations to Achieve 30%+ Energy Savings
 - Improve indoor air quality, durability, and comfort
 - Cost effectively
 - Off the shelf technology with existing labor pool
- Identify Gaps and Barriers to Broad Market Adoption
 - Availability of important materials, components & systems
 - Trade knowledge and skill sets
 - Code issues



Retrofit Study Procedure

- Primarily Unoccupied, Foreclosed Homes
- Test-In (Pre-Retrofit) Energy Audit
 - Measurements, observations, house & duct leakage tests
- Technical Assistance
 - Model home to project annual energy cost for various measures
- Test-Out (Post-Retrofit): Repeat Audit & Analysis
- Final Analysis with Cost Data
 - Energy costs savings vs. incremental costs

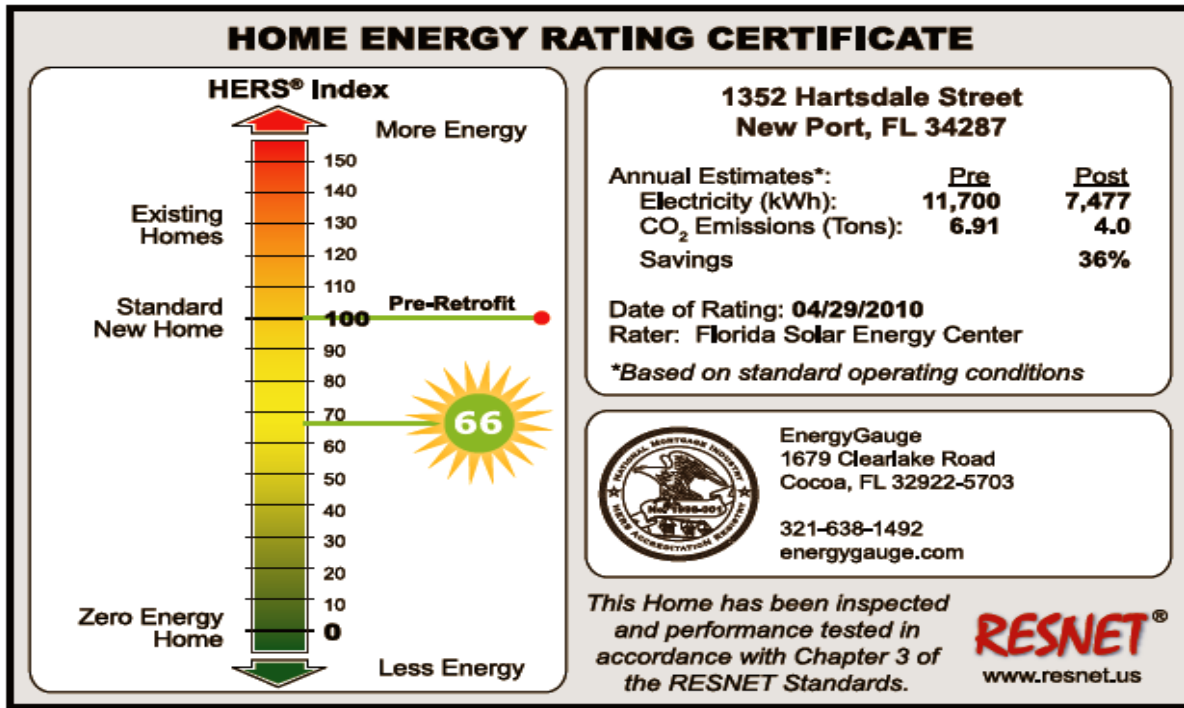


Study Home Description

- 100+ Homes Initially Analyzed
 - 70 Homes in characterized dataset
- Average Size: 1365 ft² Living Space
 - Range 792 ft² - 2408 ft²
- Average Year Constructed: 1982
 - Range 1957 - 2006
- Typically Single Family, Ranch,
Slab-on-Grade, Block Construction



Typical Existing Homes HERS Indices



Retrofit Case Study: Sarasota Home



Retrofit Case Study: Sarasota Home



- Concrete block, slab-on-grade
- Built in 1967, 1190 sf, 2 bedroom, 2 bath



Modeled Annual Energy Cost Profile

- EnergyGauge USA Simulation Results:

| Annual Energy Use Profile by End Use | | | | |
|--------------------------------------|----------------|----------|--------------|-------------|
| End Use | Test-In | Test-Out | Savings (\$) | Savings (%) |
| Cooling | \$872 | | | |
| Heating | \$86 | | | |
| Hot Water | \$277 | | | |
| Ceiling Fans | \$71 | | | |
| Lighting | \$183 | | | |
| Misc. Loads | \$203 | | | |
| Appliances | \$293 | | | |
| Total Annual Energy Cost | \$1,985 | | | |
| HERS Index | 165 | | | |

Annual Energy Cost from HERS Index Rating Guide



NEW Heating and AC System (HVAC)

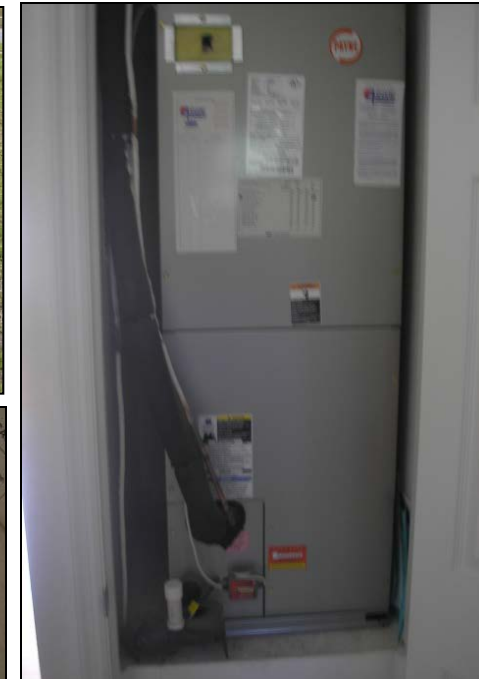
Pre-retrofit



SEER 8.7, HSPF 6.75 Heat Pump ($Q_{n,out} = 0.05$ ~5% leakage to outside of home)



Post-retrofit



SEER 15, HSPF 8.8 Heat Pump ($Q_{n,out} = 0.02$ ~2% leakage to outside of home)



Infiltration Reduction

AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, New Windows

Pre-retrofit

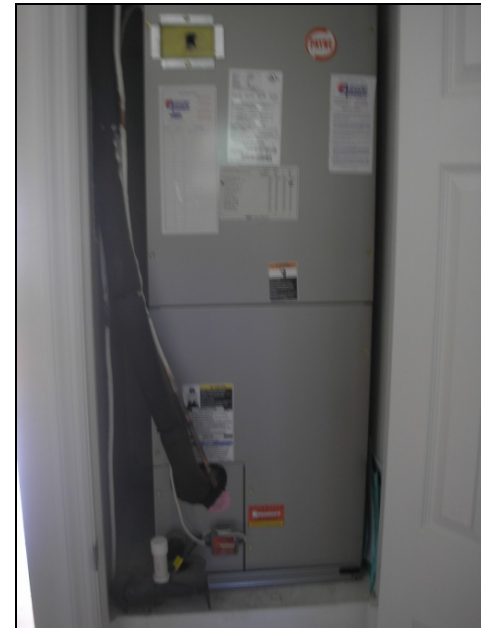


Living room side
of AHU closet

Sparse ceiling in AHU
closet, connected to attic
& living room



Post-retrofit



Closet gutted, drywalled; new return plenum
& platform constructed



Infiltration Reduction

AHU Closet Sealing, **Return Plenum Sealing**, Drywall Repair, New Windows

Pre-retrofit



Living room side of AHU closet

Mysterious duct board in return plenum

Post-retrofit



Central return plenum constructed with duct board & sealed with mastic at edges, seams, & joints.



Infiltration Reduction

AHU Closet Sealing, Return Plenum Sealing, **Drywall Repair**, New Windows



Plumbing access panel & miscellaneous drywall penetrations were repaired

Note: Example from alternate house



Infiltration Reduction

AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, **New Windows**

Pre-retrofit



Note angle of window in 'closed' position



Exceptionally leaky: ACH50 = 42 (Target is ACH50 = 6)



Post-retrofit



Major infiltration reduction: ACH50 = 8
Windows: SHGC = 0.37; U-Value = 0.47

ENERGY STAR:
SHGC ≤ 0.27; U-value ≤ 0.60



Ceiling Insulation

Insulated to R – 30 (R-38 preferred)

Pre-retrofit



Post-retrofit



Note: Image from alternate house



ENERGY STAR® Appliances & CFLs

Pre-retrofit



Post-retrofit



White/Light Exterior

Pre-retrofit



Post-retrofit



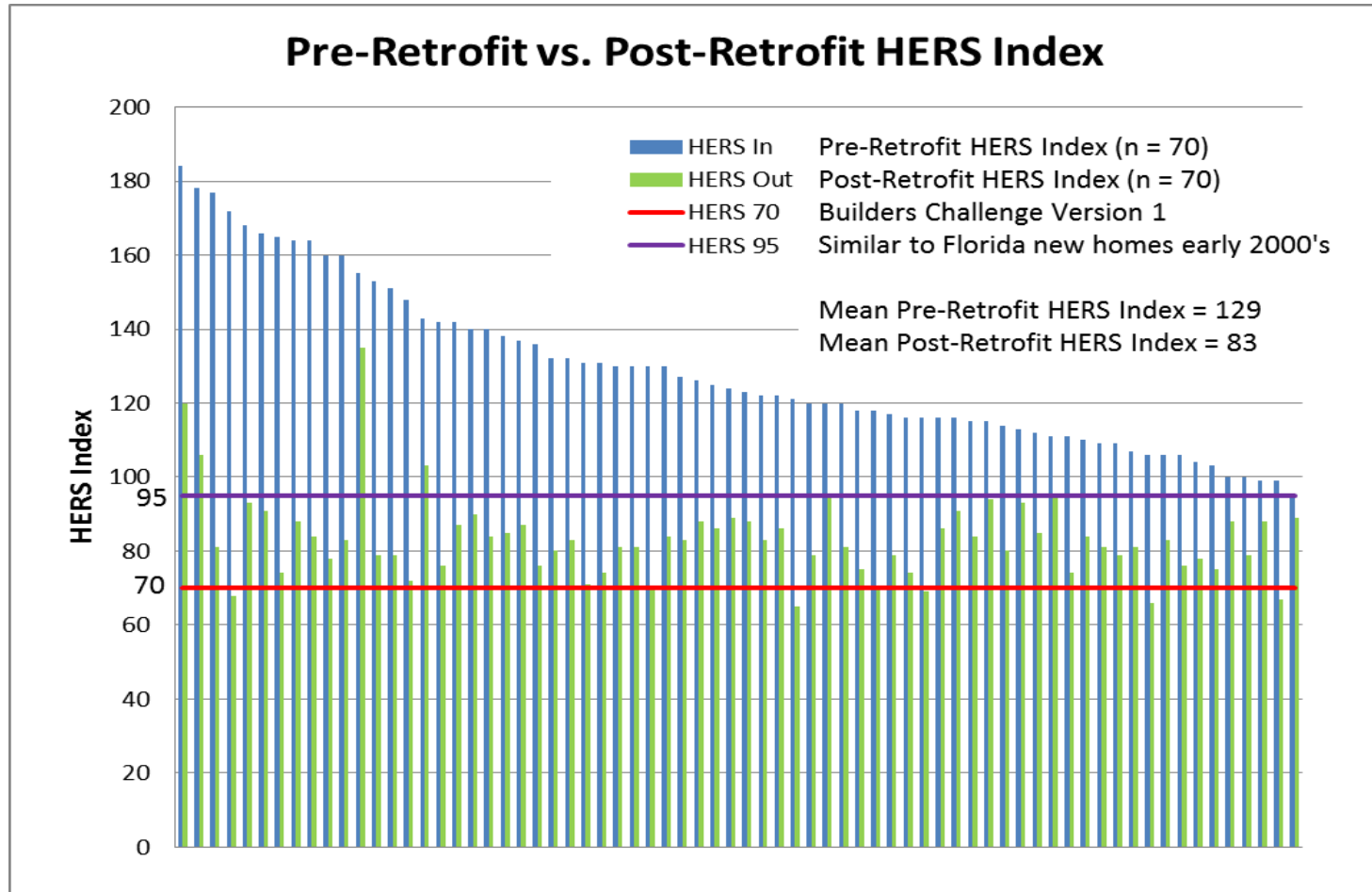
End Use Predicted Savings

| Case Study - Sarasota, FL Simulated Annual Energy Use (Energy Gauge USA) | | | | |
|--|----------------|----------------|--------------|-------------|
| End Use | Test-In | Test-Out | Savings (\$) | Savings (%) |
| Cooling | \$872 | \$228 | \$644 | 74% |
| Heating | \$86 | \$34 | \$52 | 60% |
| Hot Water | \$277 | \$256 | \$21 | 8% |
| Ceiling Fans | \$71 | \$71 | \$0 | 0% |
| Lighting | \$183 | \$76 | \$107 | 58% |
| Misc. Loads | \$203 | \$203 | \$0 | 0% |
| Appliances | \$293 | \$244 | \$49 | 17% |
| Total Annual Energy Cost | \$1,985 | \$1,112 | \$873 | 44% |
| HERS Index | 165 | 73 | 92 | 56% |

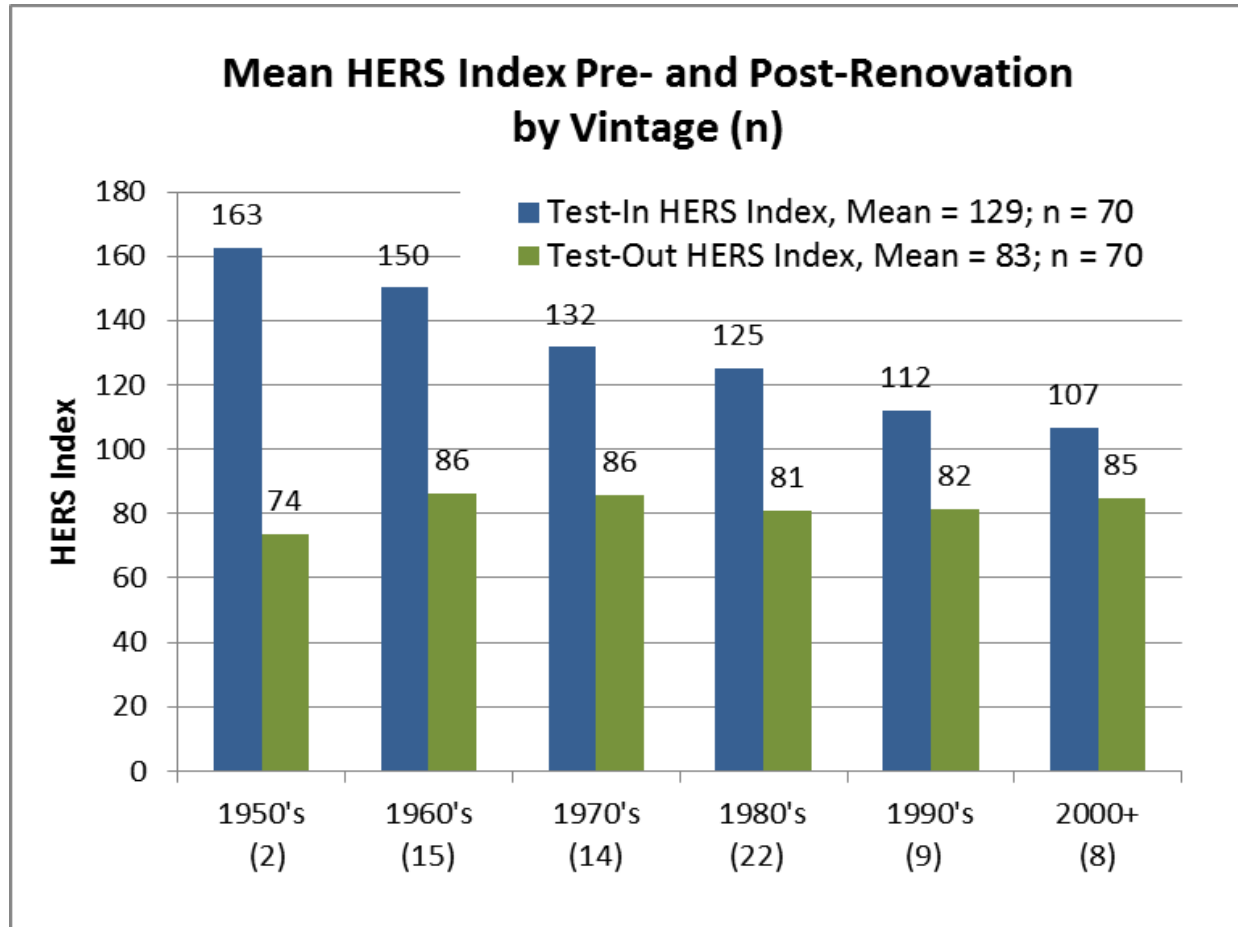
| | |
|---|--------------|
| Total Incremental Cost | \$5,181 |
| Monthly Cost (7%, 30 yr. mortgage) | \$35 |
| Estimated Monthly Savings Over Minimum | \$60 |
| Net Monthly Cash Flow | \$25 |
| Net Annual Cash Flow | \$301 |



Pre- & Post-Retrofit HERS Indices



Pre- & Post-Retrofit HERS Indices



Deep Retrofit Savings Measures

- Average Predicted Savings for 70 Homes = 25%
- 30%+ HERS Index Reduction in 46 (66%) Homes
(Deep Retrofits)
- Deep Retrofits Accomplished Through 13 Measures



Deep Retrofit Savings Measures

- Average Predicted Savings for 70 Homes = 25%
- 30%+ HERS Index Reduction in 46 (66%) Homes (Deep Retrofits)
- Deep Retrofits Accomplished Through 13 Measures
 - Low full cost
 - Moderate full cost
 - No/Low incremental cost
 - Moderate/High incremental cost

Higher efficiency choices at change-out



Deep Retrofit Savings Measures

- Low full cost, low hanging fruit (% of study homes):
 1. House sealing* (92%)
 2. Duct sealing* (86%)
 3. CFLs (52% increased CFL count by 30%+)
 4. Programmable thermostat (48%)
- Moderate full cost measures
 5. Insulate ceiling to R-38 (93% insulated to R-30+)

*Heed combustion safety risks



Deep Retrofit Savings Measures

- No/low incremental cost:

(Higher efficiency choices at change-out)

6. ENERGY STAR® appliances (76%)
7. Higher efficiency water heater (EF \geq 0.92) (70%)
 - Consider much bigger savings with heat pump water heater
8. Choose higher insulated (R-6) duct work (39%)
9. Choose lighter exterior colors when time to reroof (30%)
10. ...or paint exterior (30%)
11. ENERGY STAR® fans (15%)



Deep Retrofit Savings Measures

- Moderate to high incremental cost measures:
(Higher efficiency choices at change-out)
 12. ≥ 15 SEER AC; Heat pump in Central FL (96% replaced ACs, 95% of those SEER ≥ 15)
 13. ENERGY STAR[®] windows or apply low SHGC film (80%) (SHGC ≤ 0.27 ; U-value ≤ 0.60)



Deep Retrofit Cost & Cash Flow

- 86% of Deep Retrofits had Positive Cash Flow
 - 5 of the 6 only marginally negative (-\$7 to -\$26/year)
 - 1 (-\$79/year) expensive electric tankless water heater

| 30% HERS Reduction or more (n = 42): Energy Costs, Savings, Improvement Costs, & Incremental Cash Flow | | | | | |
|---|--------------------------------------|--|-------------------------|-------------------------------|------------------------------|
| | Projected Annual Energy Cost Savings | Projected Annual Energy Cost Savings Over Minimum ¹ | Total Improvement Costs | Incremental Improvement Costs | Incremental Annual Cash Flow |
| Min: | \$277 | \$177 | \$4,536 | \$780 | -\$79 |
| Max: | \$1,338 | \$1,021 | \$45,326 | \$8,382 | \$626 |
| Average: | \$598 | \$479 | \$16,424 | \$3,854 | \$169 |

¹The "Minimum" is a revision to the 'test-in' scenario to include: 1) the federal minimum efficiency standard for air conditioner replacement (SEER 13), if the system was replaced, and 2) test-out house envelope size alterations (with normalized test-in leakage results). Associated improvement costs and energy cost savings for both have been removed from the cash flow calculation.

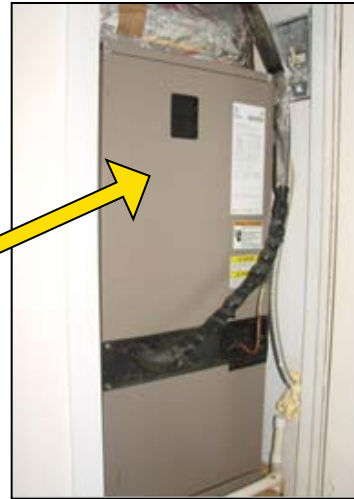


Retrofit Health, Durability, Comfort Issues: AC Installation

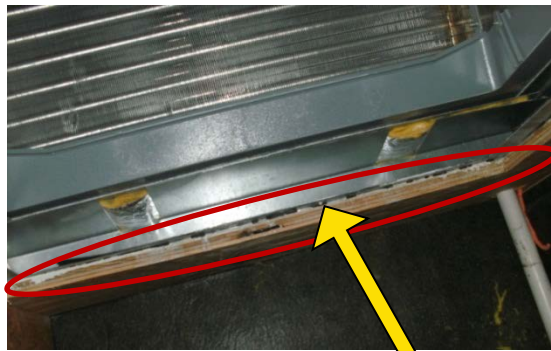
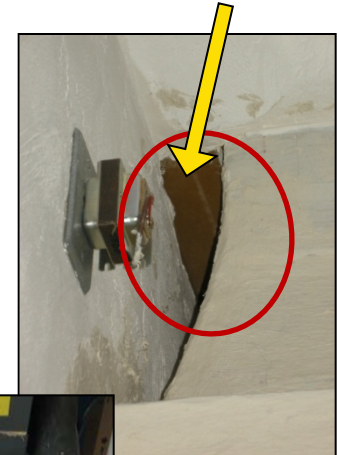
- Small, Poorly Sealed Air Handler Closets & Leaky Air Handlers

- Pressure issues
- Dirt build-up
- Longer operation times

Confined space:
Little access for
sealing measures



Hole from AHU closet to attic



Unsealed plenum areas

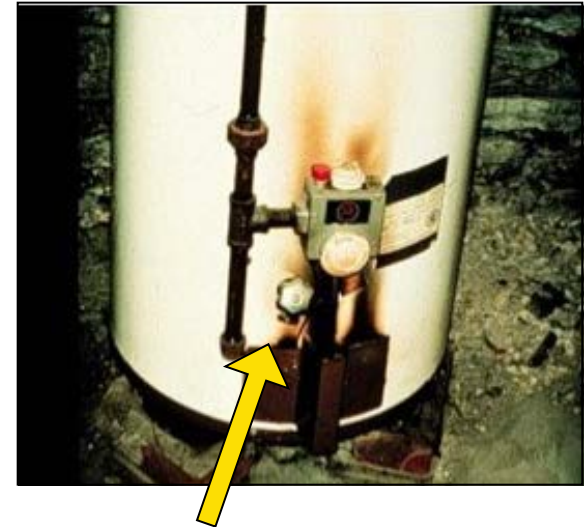


Ceiling
insulation
sucked
through
unsealed
hole



Retrofit Health, Durability, Comfort Issues: AC Installation

- Over Sized Equipment
 - Shorter operation times
 - Humidity & moisture issues
- 19% of Ducts Leakier Post-Retrofit
- High Pressures Differences Between Rooms
 - Combustion safety issues
 - Moisture issues (Mold)
 - Durability issues



Negative pressure
caused flame roll-out

Retrofit Health, Durability, Comfort Issues: Ceiling Insulation

- Partially or Fully Buried Ducts
 - Possible moisture condensation on outer surface
- Ceiling Insulation Restricting Attic Air Flow, Potential:
 - Temperature issues
 - Moisture issues



Ducts not strapped to trusses, buried in insulation



Insulation blown to bottom of trusses w/o baffles

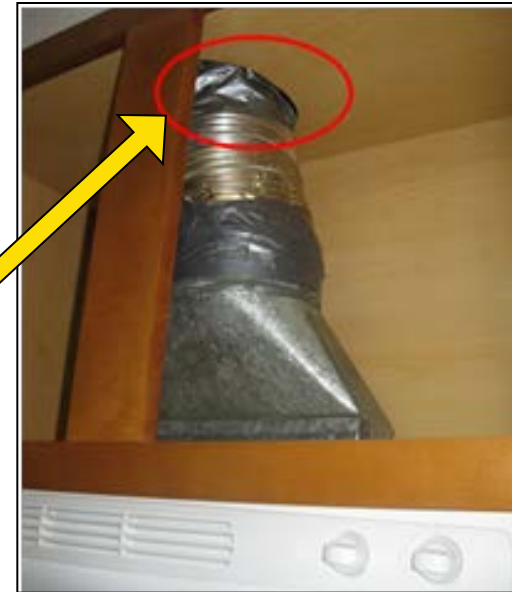


Retrofit Health, Durability, Comfort Issues: Air Infiltration

- Missed House Sealing Measures:

- Behind newly installed cabinetry
- Surrounding can light fixtures
- Kitchen exhaust fan chase
- Plumbing penetrations
- Attic hatches
- Switches and outlets

Unsealed
exhaust fan
penetration



- Impacts house temperature and humidity
- Increases demand on heating and AC

Identified Gaps and Barriers

- Inconsistent Code Perspectives
 - Partners specify “All HVAC work shall be done in compliance with prevailing codes.”
 - Limited applicable code for HVAC for existing homes (Florida Residential Energy Code, March 2012):
 - Proper equipment sizing (Manual J)
 - Seal accessible ducts



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 - Partners specify “All HVAC work shall be done in compliance with prevailing codes.”
 - Limited applicable code for HVAC for existing homes (Florida Residential Energy Code, March 2012):
 - Proper equipment sizing (Manual J)
 - Seal accessible ducts
 - Code does not address... for existing homes:
 - Unsealed air handler closet
 - Disconnected ducts
 - Building cavities as ducts
 - Ducts unstrapped to trusses
 - House pressure imbalances



Unsealed wall cavity used as a supply duct



Identified Gaps and Barriers

- Physical Limitations of Mechanical Closets
- Gap in contracting paradigm
 - Lack of responsibility for whole house performance
 - Who ensures all house sealing measures are addressed?
 - Who ensures proper attic ventilation?
 - Various trades overlapping influences on whole house performance (staging concerns):
 - HVAC contractor leaves AHU closet gap. Drywall contractor?
 - Electrical and plumbing contractors access ceiling and wall assemblies, duct work vulnerable to damage
 - Finish carpenter covers drywall gaps hiding gaps from drywall contractor



Identified Gaps and Barriers

- Identification of critical QA tasks
 - Spell out specifications for HVAC installation (not relying on “prevailing code” – not applicable)
 - Mechanical contractors to identify and seal all joints and seams to reduce duct leakage
 - Test to ensure leakage levels below threshold
 - Test to ensure pressure differences below threshold
 - Identify responsibility for:
 - Ensuring house sealing, attic ventilation, overlapping influence on home performance among trades



Partner's Responses

- Partner Developed Energy Conservation Standards
 - Provides minimums for existing conditions (maintenance) and replacements
 - Incorporates 3rd Party role in ensuring quality
 - Duct testing to assure leakage below set threshold
 - Achieves a bulk of the 30%+ reduction



What's Next?

- Community Scale “Best Practices” Retrofit Study
 - Applying Lessons Learned from 100+ houses
 - Standard set of specifications for replacement and maintenance
 - Apply across a whole community
 - Document problematic aspects of specifications
 - Develop and test solutions



Contact & Resources

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Building America Partnership for Improved Residential Construction (BA-PIRC): <http://www.ba-pirc.org/>

Florida Solar Energy Center: <http://www.fsec.ucf.edu/>

USDOE Building America: www.buildingamerica.gov

Certified Building Energy Rater Search:

https://securedb.fsec.ucf.edu/engauge/engauge_search_rater

